

# CCD Image Anomalies Caused by Unpainted Filter Edges, CCD Photo- Response Non-Uniformity and Mitigated CCD Residual Bulk Image Trap Leakage

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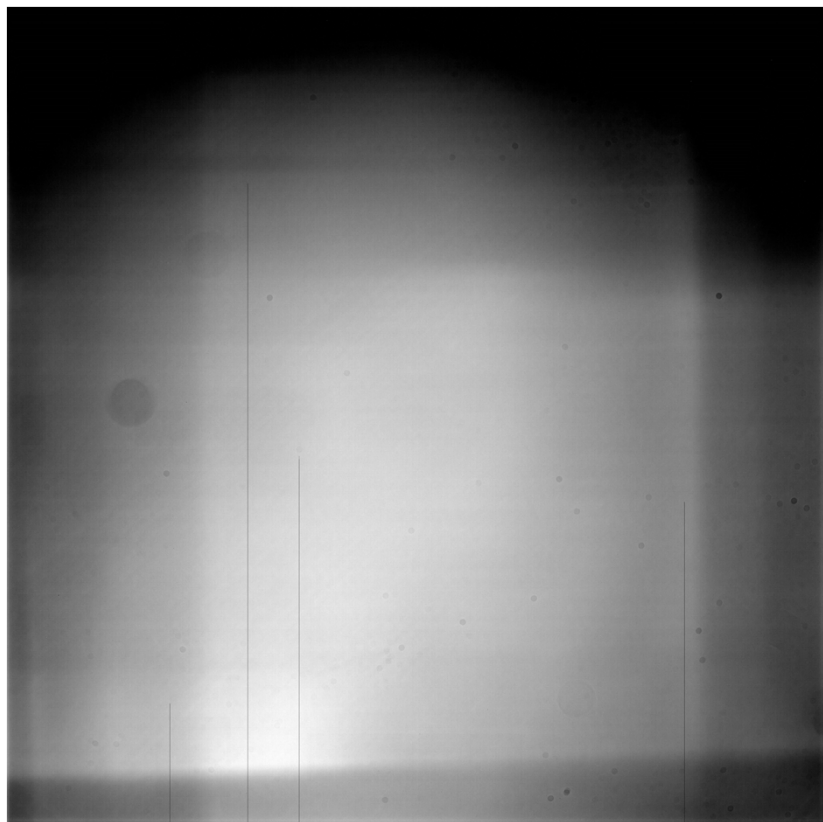
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[www.narrowbandimaging.com](http://www.narrowbandimaging.com)

# Key Points

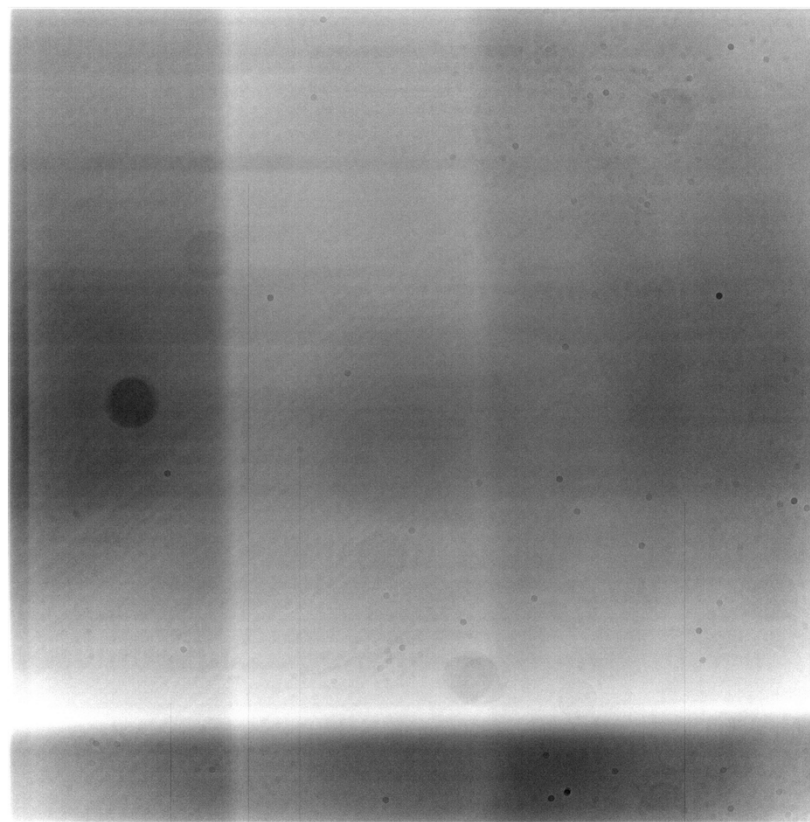
- Flats taken using CCDs and square filters with unpainted edges exhibit anomalies
  - Straight line ‘blocky-shadows’ and straight lines demarcating lighter versus darker regions appear in some flats
- Filter Edge Artifacts were eliminated by blackening edges of filters using a Testor’s brand Flat Black Enamel Pen
- Other artifacts are due to CCD Photoresponse non-uniformity and Mitigated Residual Bulk Image (RBI) Trap Leakage
- Proper calibration eliminates all artifacts except for filter edge artifacts, which are eliminated by edge painting

# Examples (non-edge blackened square filters)



Ha Flat

KAF16803



[SII] Flat

# Edge Blackening

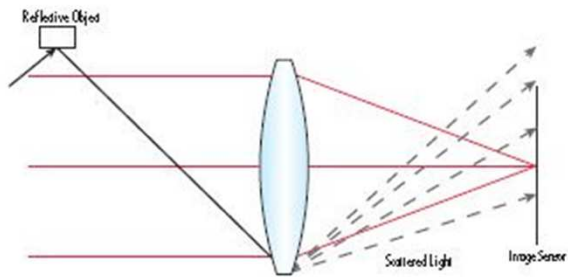


Figure 1: Light reflected by an object outside FOV being scattered from the edges of a lens without edge blackening



Conventional Results



Figure 3: Line profile of the irradiance distribution through the center of an imaging sensor where the lens edges are not blackened.

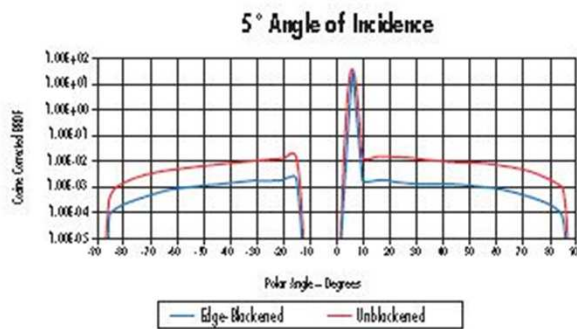


Figure 2: BRDF Plot of unblackened and blackened lenses



Edge-Blackened Results

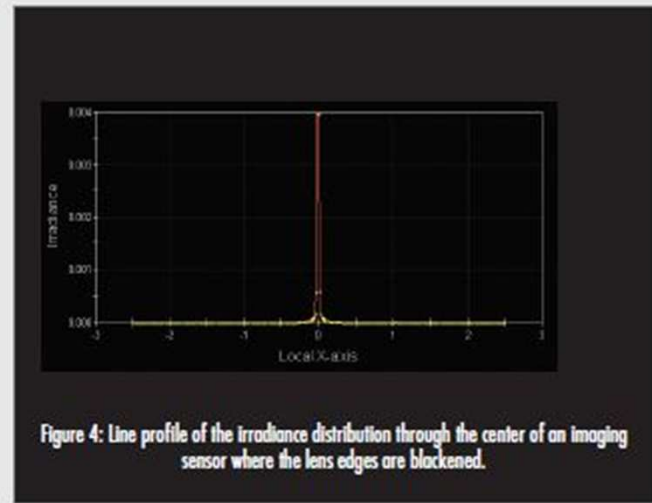


Figure 4: Line profile of the irradiance distribution through the center of an imaging sensor where the lens edges are blackened.

# Blackening the Edges



2549C Enamel Paint Marker Flat Black

by [Testor Corp.](#)

[Be the first to review this item](#)

Price: **\$3.70**

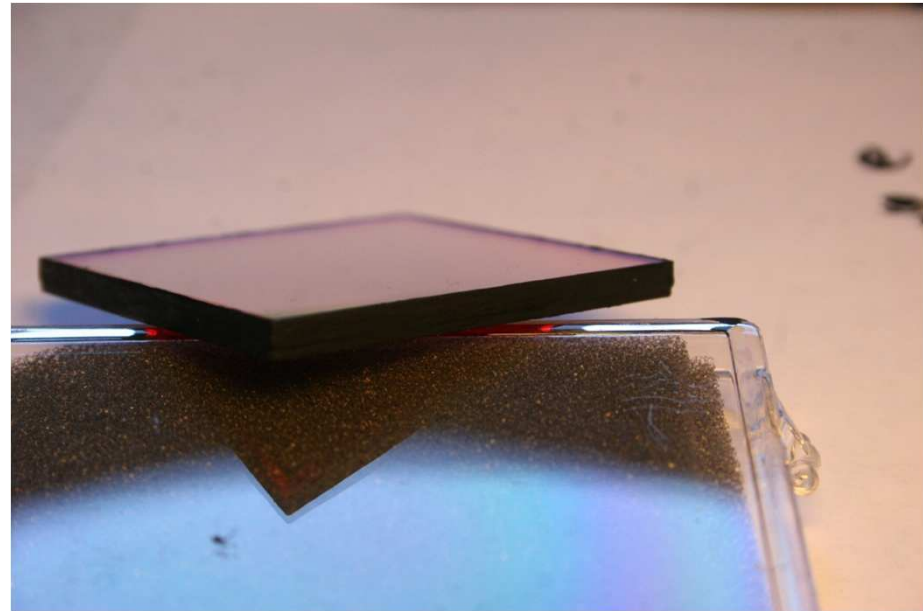
**In Stock.**

Ships from and sold by [Best Service Stores.](#)

Only 2 left in stock--order soon.

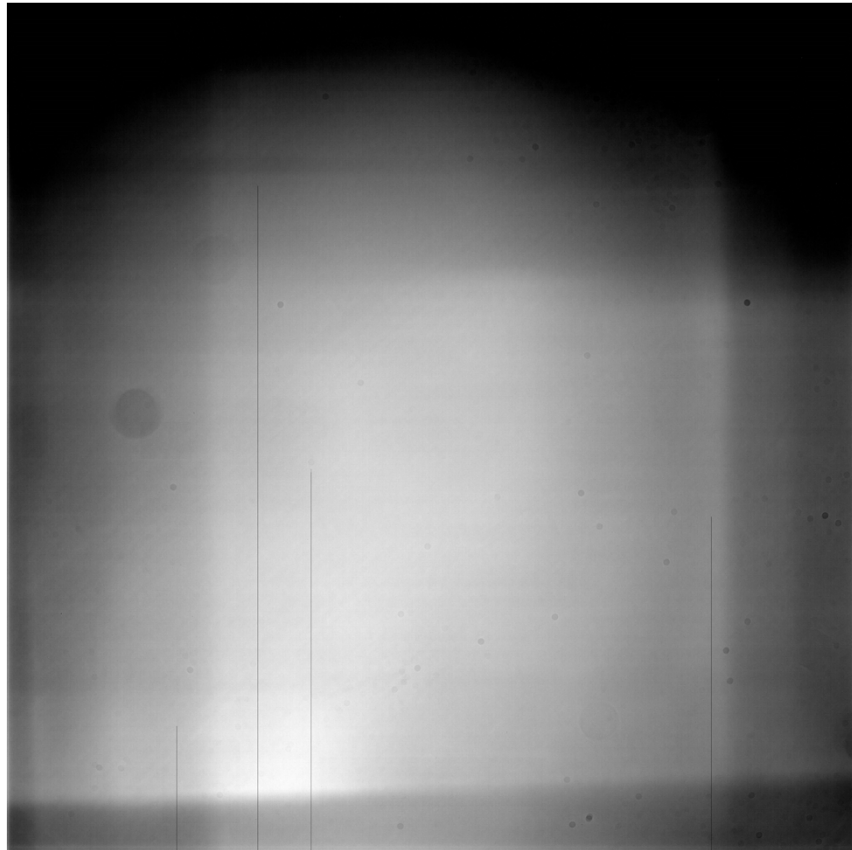
**4 new** from \$3.70

Source: Amazon.com



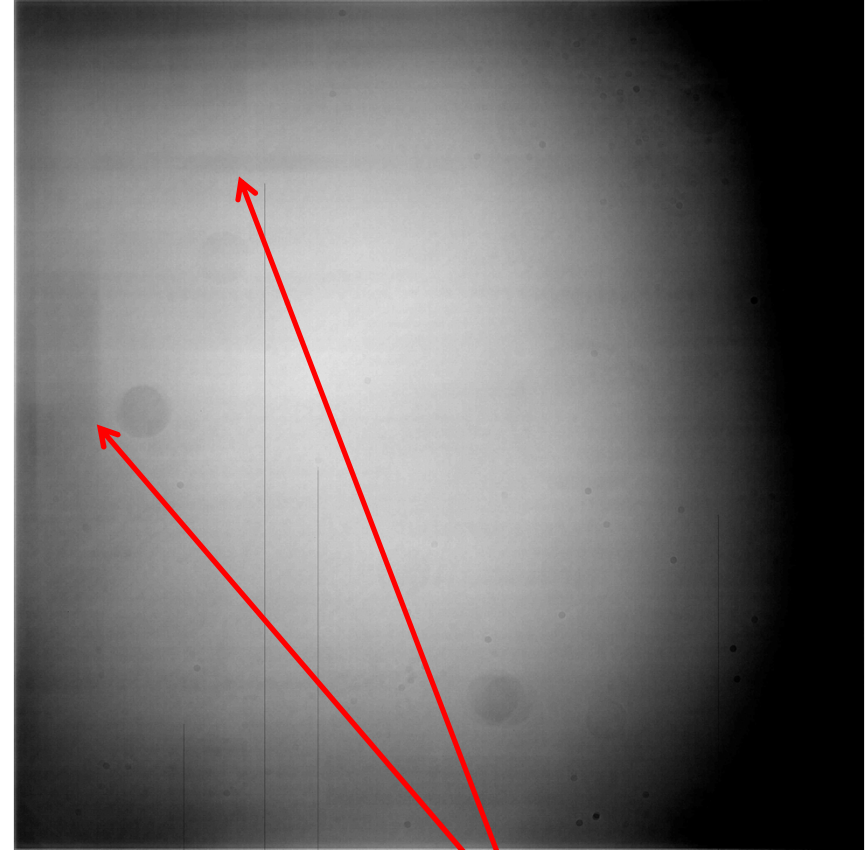
Source: Adrien Richardson

# Before/After Edge Blackening



Before

KAF16803



After

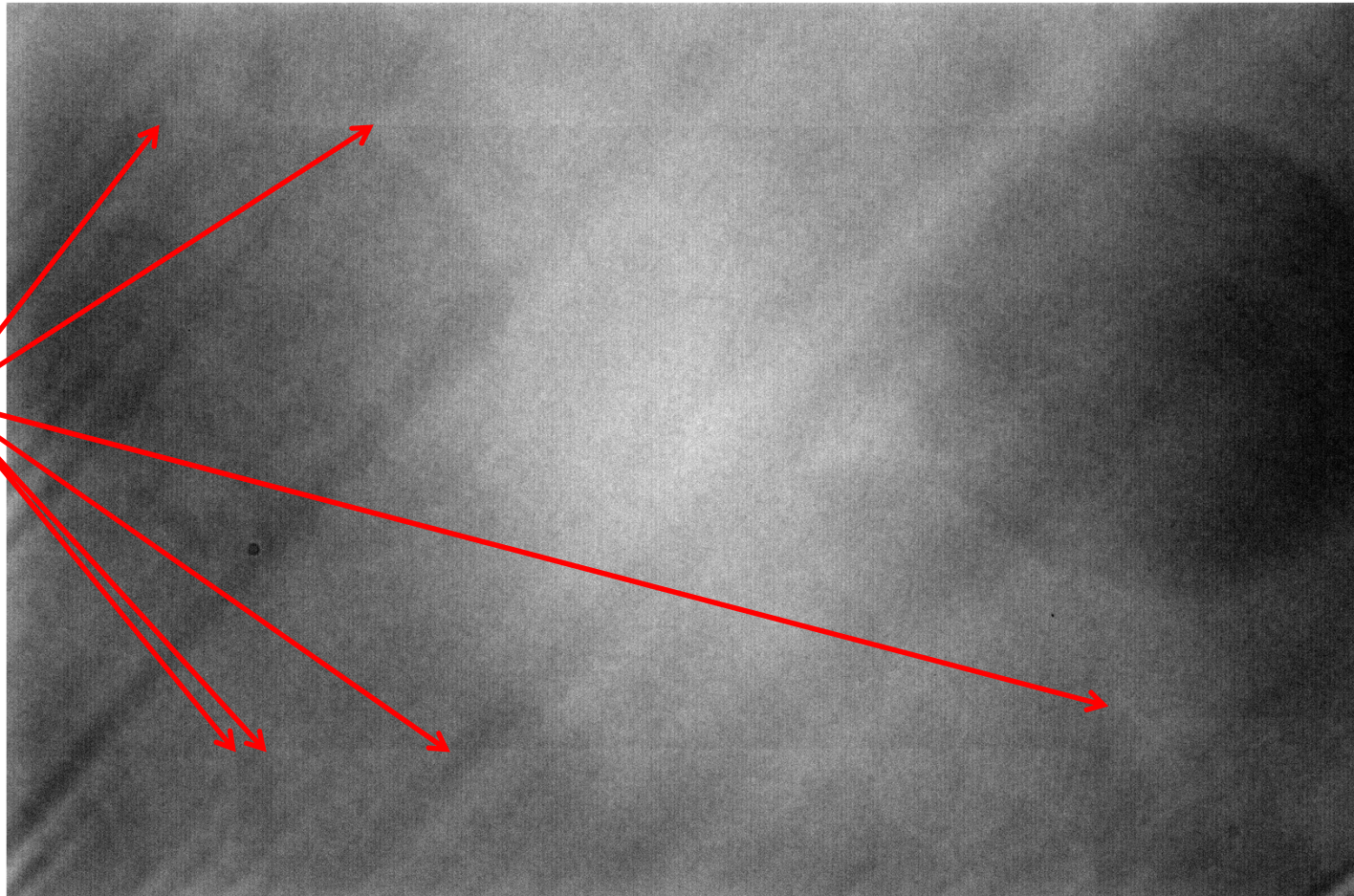
Remaining anomalies are  
discussed next

# PRNU Anomalies

- Fabrication processes for CCDs use photolithography for making required structures on the silicon wafer
- The wafers are coated with a photosensitive thin film, exposed via a photomask and then processed creating the CCD's circuitry on the silicon wafer
- The photomasks are made using an electron-beam with a finite spot size.
- Minor variations in line widths on the photomask arise from the finite spot size and the need for the beam to “snap to grid” to cut the design features
  - The features to be etched may not lie perfectly on Ebeam boundaries
  - This causes dimensional variation in the resulting etched features on the photomask
- These result in linewidth variations on the CCD that cause some pixels to be slightly larger than others
- This leads to visible artifacts in images arising from Photo Response Non Uniformity (PRNU), an important CCD performance specification
- These artifacts are completely removed by proper flat fielding

# Examples of Photomask-Induced PRNU Artifacts

Caused by  
photomask  
linewidth  
variation

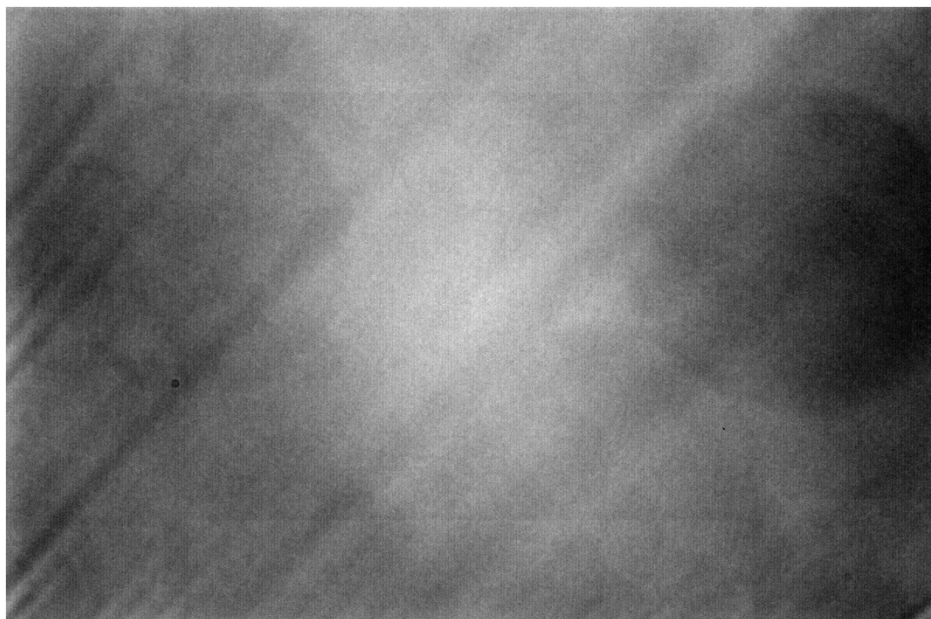


KAF3200ME Halpha flat using 50mm ROUND filter

Source: Crisp



# Multiple PRNU Artifacts (all are removable by flat-fielding)



KAF3200ME Halpha flat  
using 50mm ROUND filter



KAF3200ME [OIII] flat using  
50mm ROUND filter

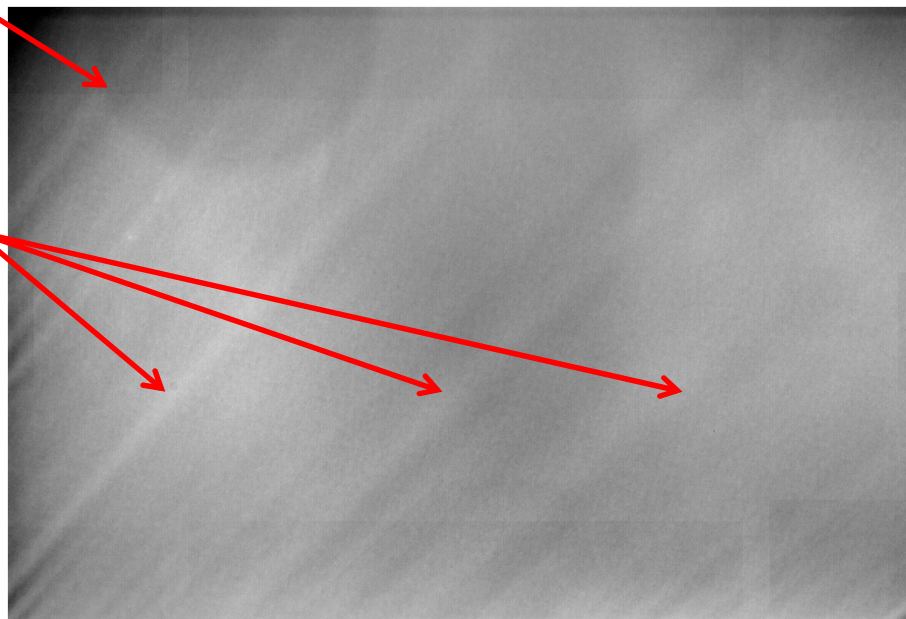
Note the photomask-induced artifacts are identical  
(the blocky shapes with straight edges oriented horiz and vert)

**NOT CAUSED BY FILTER EDGES**

# Non Photomask Artifacts (all are removable by flat-fielding)

Dust Mote on  
filter

Wafer Polishing Artifacts  
(in silicon wafers prior to  
CCD fabrication steps) cause  
CCD Photo-Response Non-  
Uniformity

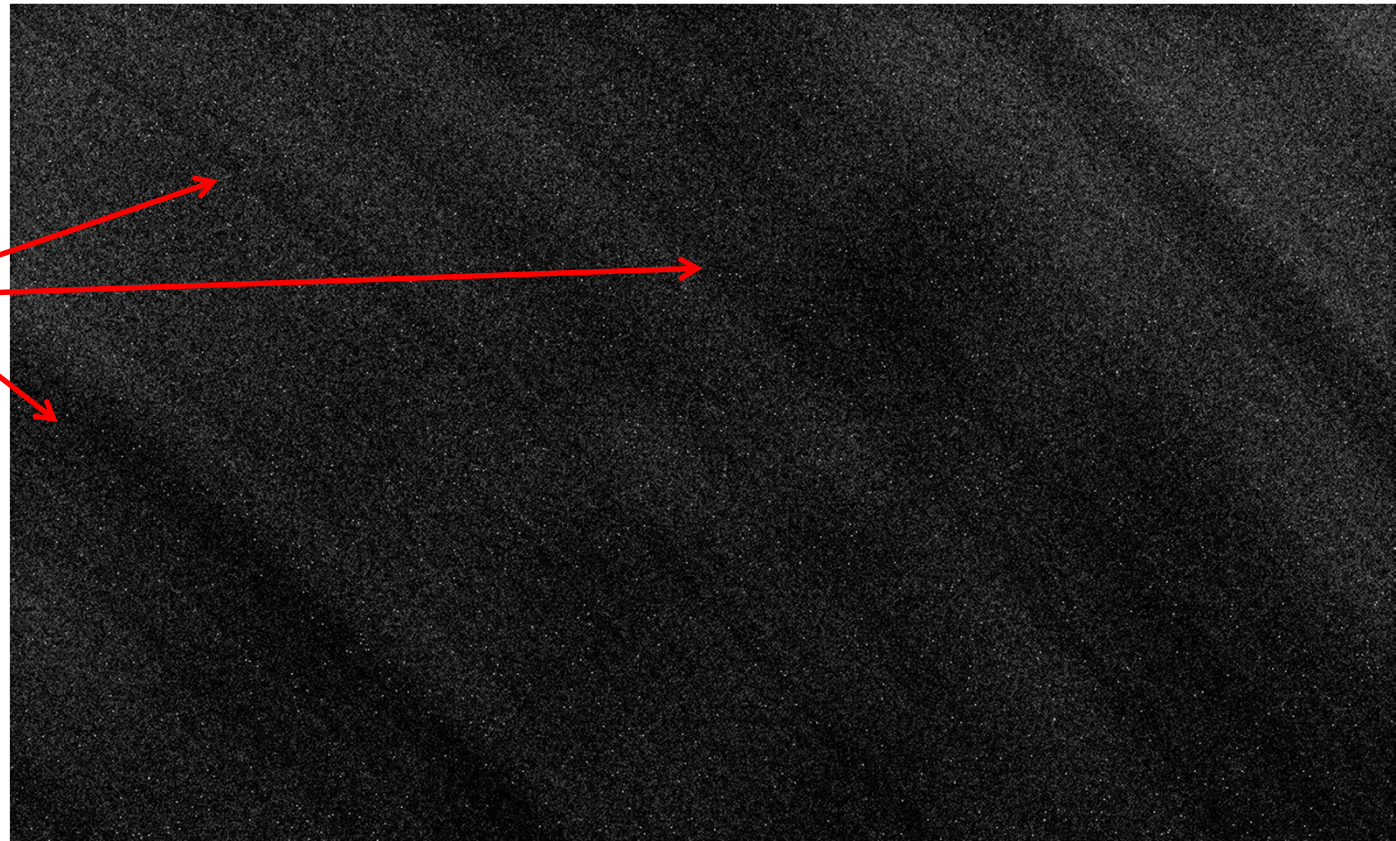


KAF3200ME [OIII] flat using  
50mm ROUND filter

Source: Crisp

# Dark Signal Non-Uniformity (DSNU) For RBI Mitigated Camera

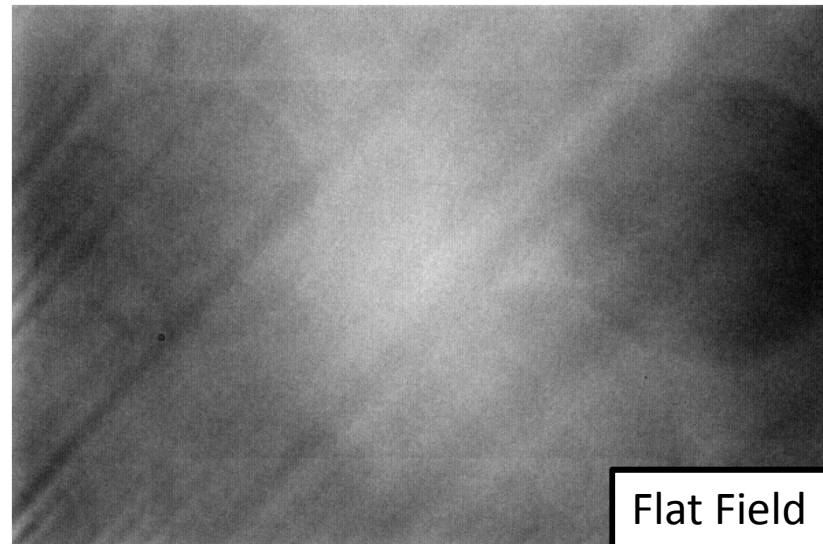
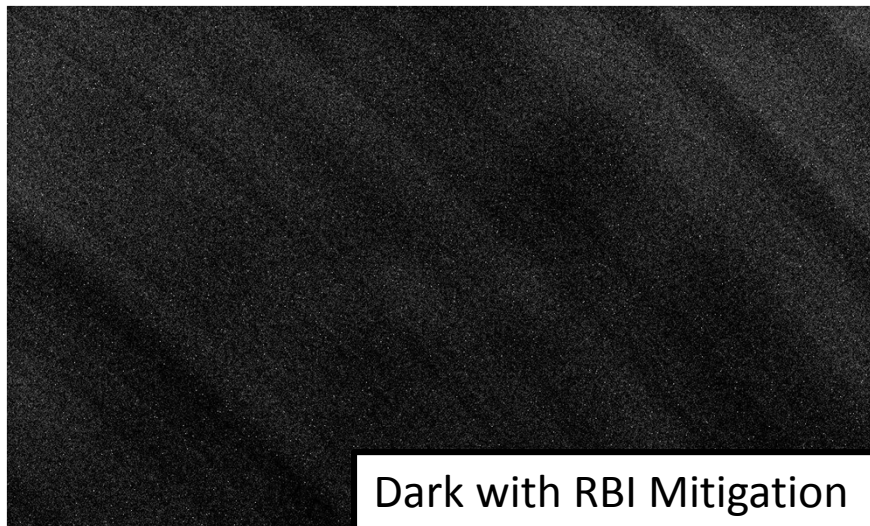
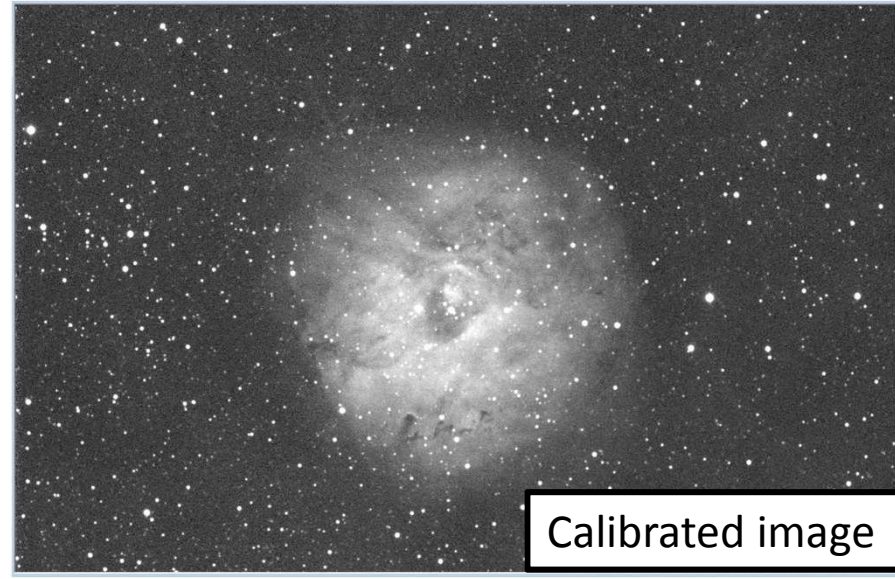
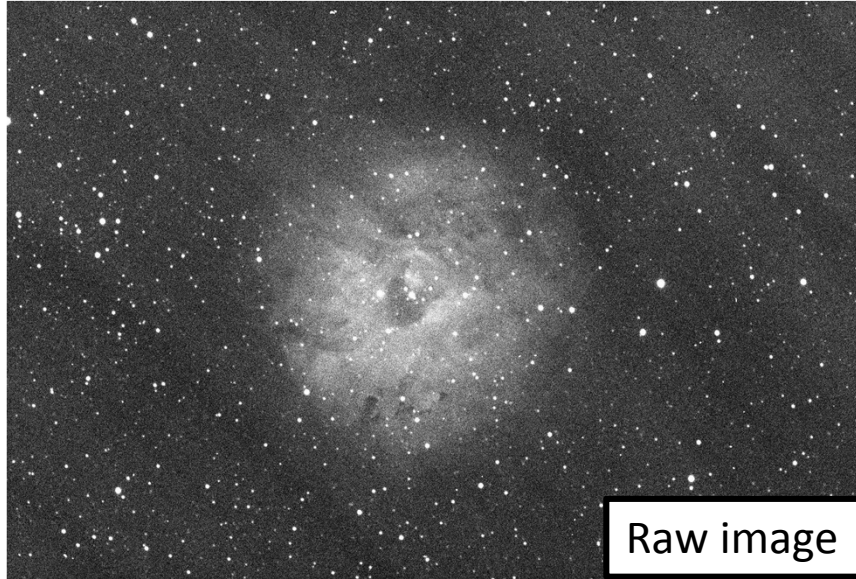
DSNU  
component  
caused by non-  
uniform RBI Trap  
distribution  
(removed by  
dark-subtraction)



KAF3200ME Dark

Classic DSNU “Dark Spikes” (salt and pepper features)  
(removed by dark-subtraction)

# Before/After Calibration



Source: Crisp